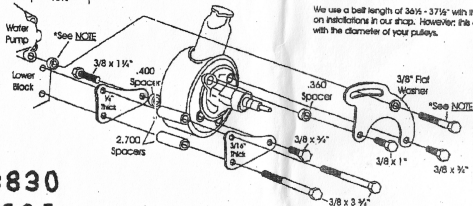


If the motor is to be equipped with A.C., The P.S. Pump should use a double-groove pulley and the crankshaft a triple groove pulley. This will allow the use of a belt on the inner grooves of both the crankshaft and the power steering pump.

NOTE: At the water pump — with the threaded boss use the $3/8 \times 1 1/4$ " bolt and .670 spacer. With the plain boss — use the $3/8 \times 3/4$ " bolt and nut, and .450 spacer.

If your pump has a stud at the lower rear pivot point, remove it and use the $1/4$ " bolt and .400 spacer.

We use a belt length of $36 1/2$ - $37 1/2$ " with this mount on installations in our shop. However, this can vary with the diameter of your pulleys.



3830
3831